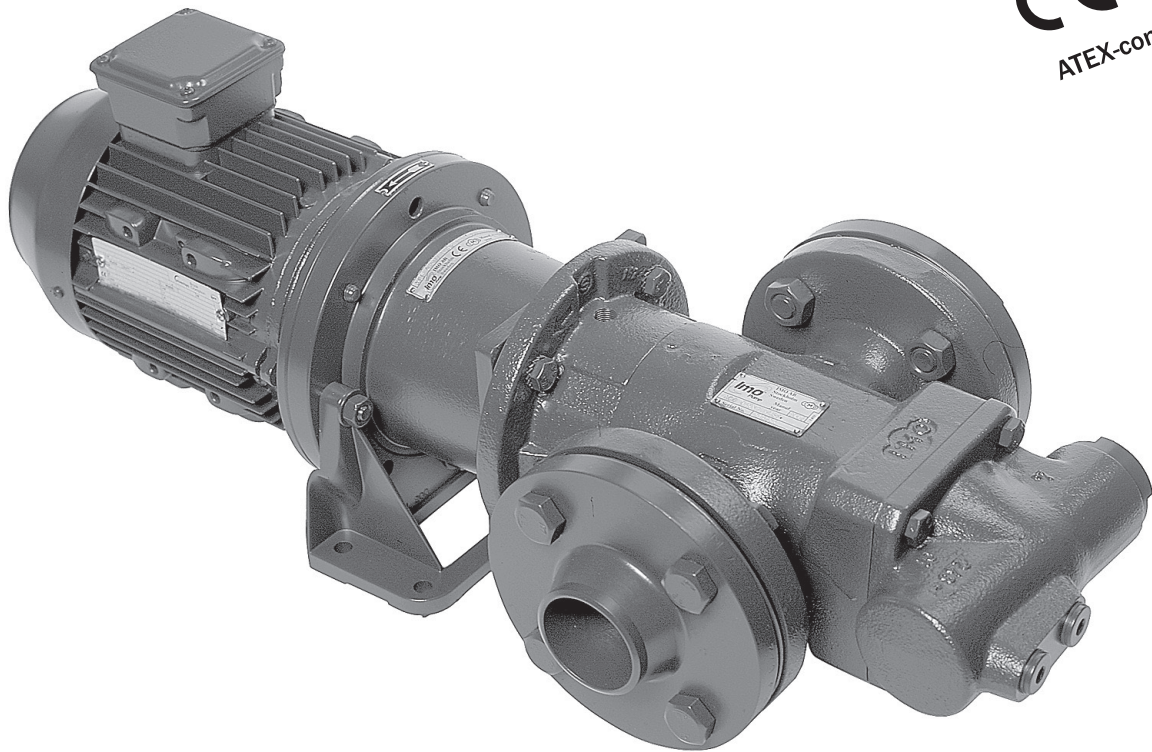


ACG7 Std Line



Product Description



Flow volume:	80 - 1200 l/min
Max differential pressure:	16 bar
Applications:	Circulation, lubrication and transfer

1. Applications

1.1 Functionality

The Std Line (standard) ACG pumps come in two executions; Lube Line and Fuel Line. The main difference is the shaft seal design, optimized for light duty and heavy duty respectively.

The ACG pumps are used for a number of different fluids:

Lubrication oil, fuel oil, vegetable oil, hydraulic oil and other hydraulic fluids, polymers, emulsions and any non-aggressive fluid with sufficient lubricating properties.

If requested, the ACG pump may be certified according to any of following classification societies: DNV, BV, LRS, ABS, RS, GL, RINA, KR, NK, RMR or CCS.

1.2 Applications

Typical applications are:

- Lubrication of diesel engines, gears, gas and steam turbines, hydro turbines and paper machines
- Circulation for cooling and filtration in large machineries, hydraulic systems and transformer oil for insulation in transformers
- As transfer pumps onboard vessels, in power plants, oil factories, refineries, tank farms etc
- For supply and circulation systems

1.3 Use in potentially explosive areas

The pump fulfils the requirements according to EU explosion-protection directive 2014/34/EU (ATEX 100a) for devices in device class II, category 2G.

Classification into temperature classes according to DIN EN 80079-36 depends on the temperature of the pumped liquid.

Refer to the proposal or order documentation for the maximum permissible liquid temperature for the respective temperature classes.

Note: When operating the pump in category 2, suitable measures must be provided to prevent impermissible warming of the pump surfaces in the event of disturbance.

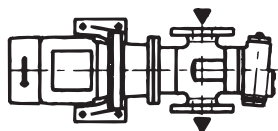
1.4 Installation

The pump is designed to be flange-mounted to its electric motor via a connecting frame and a flexible shaft coupling. By the angle bracket, the pump might be mounted horizontally or vertically.

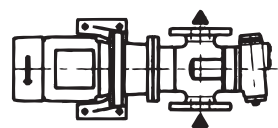
As standard, the pump is supplied without counter flanges (DIN type) but they can be included if requested.

As standard the pump is delivered with the discharge side to the right when seen from the pump shaft side (see below).

For more information about installation, see Installation and Start-up instruction for low pressure pumps.

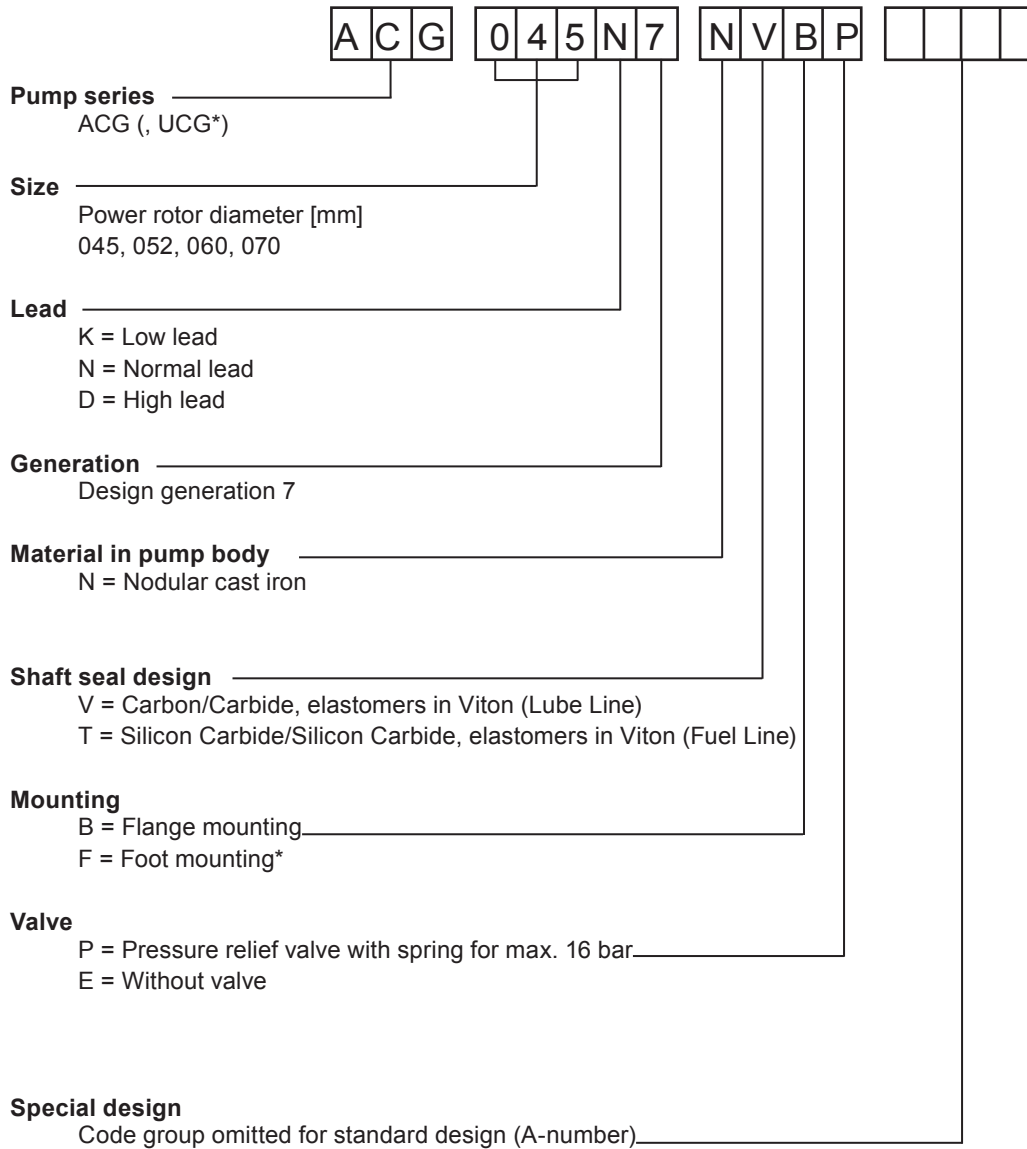


Mounting standard picture M93-0.



On request the pump can be delivered in the opposite direction, M39-0.

2. Pump model code



* For UCG and foot-mounted models, please contact IMO AB.

3. Technical Data

3.1 Pressure Information

Pressure relief valve

The pump is equipped with an integral pressure relief valve with internal return, limiting the differential pressure across the pump and protecting the pump. Should the discharge line be blocked, the relief valve will open by the pressure.

The valve is adjustable for different opening pressures. The value of the pressure limit can be set at the factory and should be adjusted at installation (see Installation & Start-up instruction for low-pressure pumps).

The maximum pressure accumulation varies with pump size, speed and viscosity, but will normally not exceed 4 bar.

The valve has a maximum set pressure of 16 bar.

Inlet pressure

Minimum inlet pressure (suction capability) is dependent on fluid viscosity and rotation speed. It increases with decreasing viscosity and decreasing speed. Information about minimum inlet pressure for each individual duty case can be obtained from IMO AB or pump selection software WinPump.

Maximum inlet pressure is 12 bar.

Discharge pressure

Maximum discharge pressure is 16 bar.

Differential pressure

Maximum differential pressure is 16 bar but reduced at low viscosities according to table below

Viscosity [cSt]	1,4	2	6	10	>12
Max. diff. pressure [bar]	6,9	8,0	12,4	15	16

Refer to your IMO representative or use the pump selection software WinPump to determine the exact operating limits.

3.2 Driver information

Driver type

The pump is designed primarily for direct drive through a flexible shaft coupling.

Under certain conditions other types of drive can be permitted, e.g. gear or pulley drives, which create radial loads onto the shaft end. Permissible radial force varies with pressure, speed and inlet conditions.

For radial load requirements, contact IMO AB.

Speed

The maximum speed is 3600 rpm. Max. operating speed may be reduced depending on inlet conditions. Contact IMO or use the pump selection software WinPump to find a corresponding speed limit in order to avoid cavitation problems.

Rotation

The pump is designed to operate in one rotational direction only, as standard clockwise when facing the shaft end. Pumps for CCW operation can be delivered on special request.

For shorter periods of time, a few minutes for emptying a discharge line, the pump may be operated in reverse direction, provided the back pressure is limited to 3 bar.

3. Technical Data

3.3 Sound level

Typical pump sound levels refer to free field conditions at a distance of 1 m from the pump. Noise of driver excluded in the quoted figures. The sound levels are measured at a discharge pressure of 5 bar, speed 2900 rpm and viscosity 37 cSt.

Size	045	052	060	070
Sound level dB [A]	59	63	66	68

3.4 Moment of Inertia

Moment of inertia [10^{-3} kgm²]

Size	045	052	060	070
Value	0,26	0,51	1,1	2,2

3.5 Fluid viscosity

Lube Line seal (Seal version code V):
1,4 – 800 cSt for Lube and hydraulic oil

Fuel Line seal (Seal version code T):
1,4 – 3500 cSt for Fuel oil

For higher viscosity, contact IMO AB.

3.6 Fluid temperature

Lube Line (Seal version code V): -20 – +90 °C
Fuel Line (Seal version code T): -20 – +155 °C

4. Design

4.1 Ball bearing

The pump is fitted with an external lubricated ball bearing. When delivered from IMO AB, the ball bearing is filled with grease.

For more information, see Maintenance and Service Instructions.

4.2 Material & design

Model	Material pump	Material rotor	Material idler	Material seal	Material Elastomers
ACG NVBP	Nodular cast iron	Steel, surface treated	Cast iron, sur- face treated	Carbon/Silicon Carbide	Viton
ACG NTBP	Nodular cast iron	Steel, surface treated	Cast iron, sur- face treated	Silicon Carbide/ Silicon Carbide	Viton

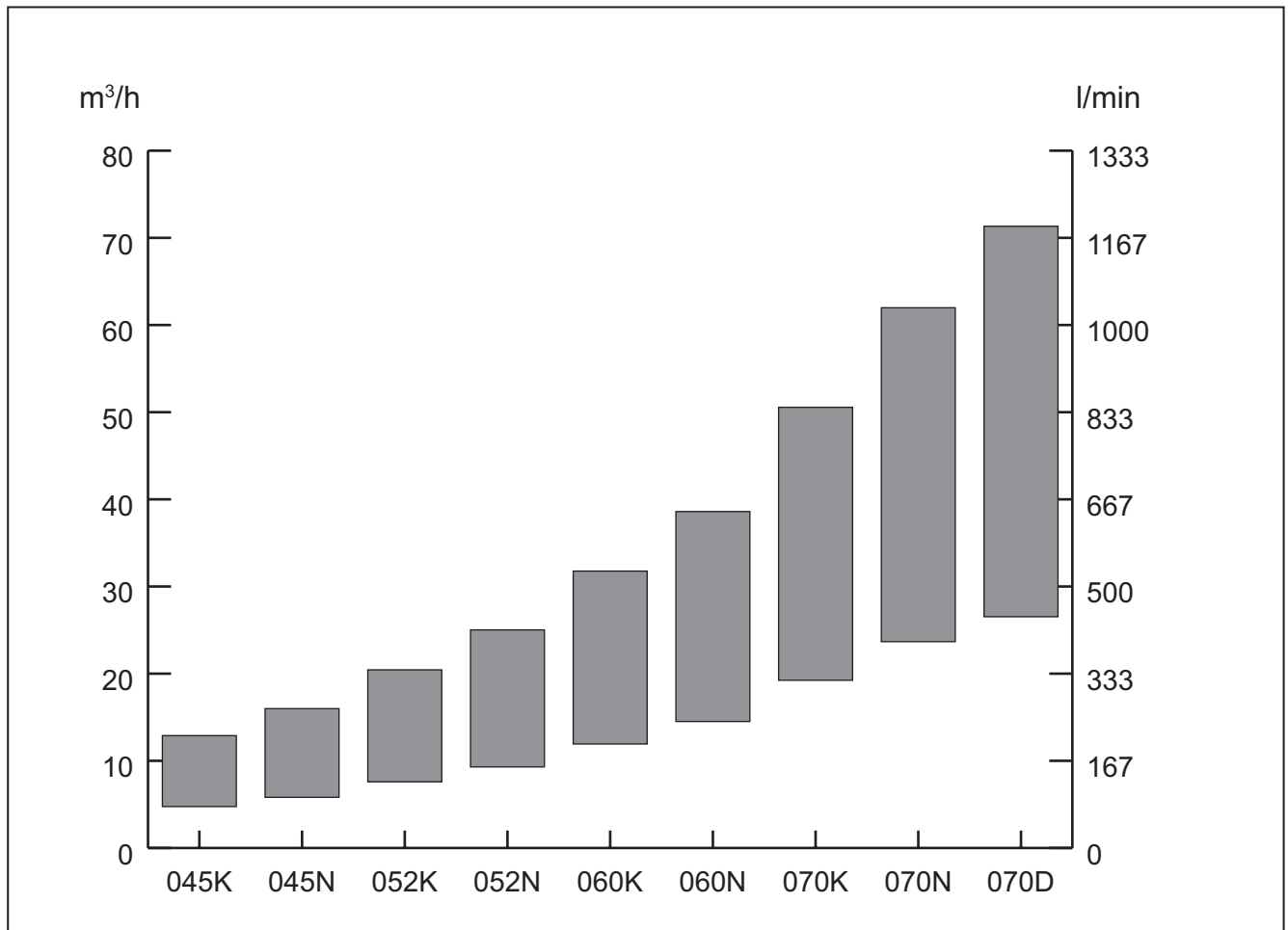
For handling of fluids which may be aggressive to above materials, consult IMO AB.

5. Performance Guide

Typical performance values at 5 bar

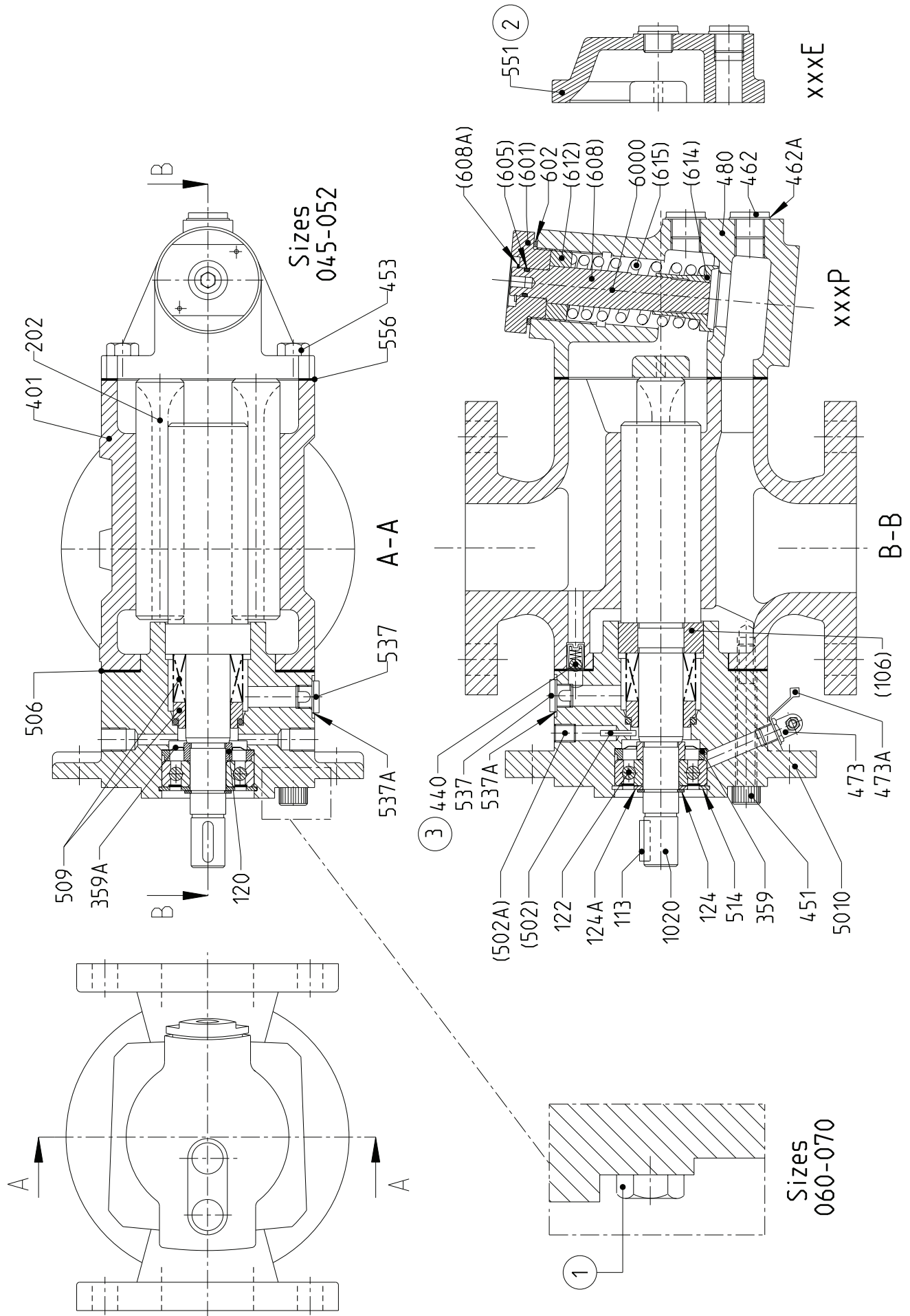
Flow calculated at 26 cSt, power at 260 cSt.

Pump performance established according to EN 14343.



rpm	045L		045N		052K		052N			
	l/min	kW	l/min	kW	l/min	kW	l/min	kW	l/min	kW
1470	79	1,6	97	2,0	126	2,5	155	3,0		
1770	99	2,0	121	2,5	157	3,1	193	3,8		
2950	176	3,8	218	4,7	279	5,9	341	7,3		
3550	215	4,8	267	6,0	341	7,6	417	9,2		
rpm	060K		060N		070K		070N		070D	
	l/min	kW	l/min	kW	l/min	kW	l/min	kW	l/min	kW
1470	199	3,8	242	4,6	321	3,8	395	4,6	442	7,5
1770	246	4,8	300	5,8	396	4,8	487	5,8	550	9,4
2950	434	9,2	528	11,1	692	9,2	849	11,1	974	17,6
3550	529	11,7	643	14,2	843	11,7	1033	14,2	1189	22,3

6. Sectional view



7. List of Components

Pos No	Denomination	Pos No	Denomination	Pos No	Denomination
1020	Complete power rotor	453	Screw	537A	Sealing washer
(106)	Balancing piston	462	Plug	551	Rear cover
113	Key	462A	Sealing washer	556	Gasket
120	Distance sleeve	473	Grease nipple	6000	Complete valve element
122	Ball bearing	473A	Grease nipple cover	(601)	Valve top cover
124	Retaining ring	480	Valve housing	(605)	O-ring
124A	Support ring	5010	Complete front cover	(608)	Valve spindle
202	Idle rotor	(502)	Tension pin	(608A)	Retaining ring
359	Distance washer	(502A)	Plug	(612)	Regulating nut
359A	Support ring	506	Gasket	(614)	Valve piston
401	Pump body	509	Shaft seal	(615)	Valve spring
440	Return valve	514	Retaining ring	602	Sealing washer
451	Screw	537	Deaeration plug		

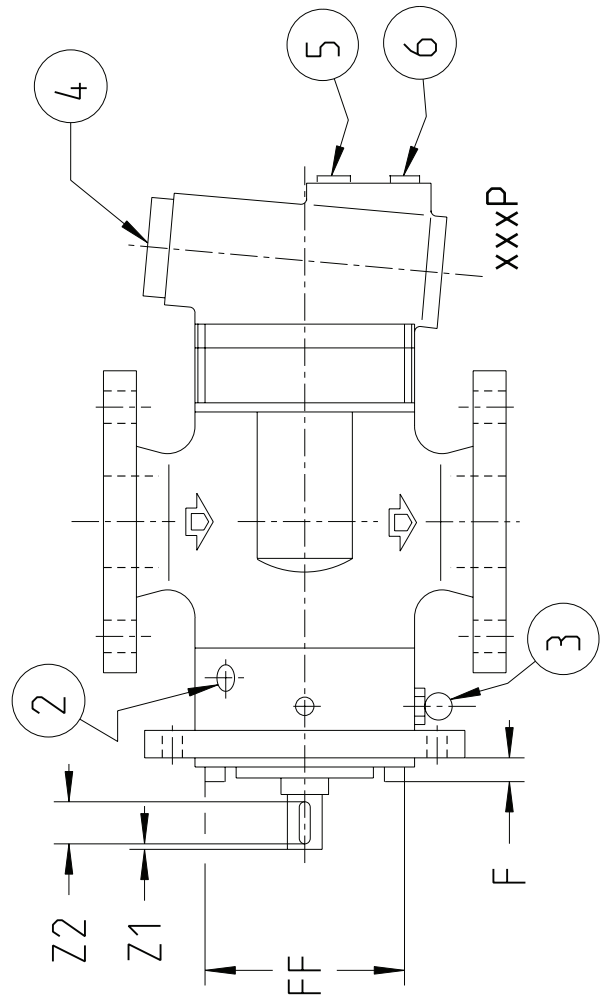
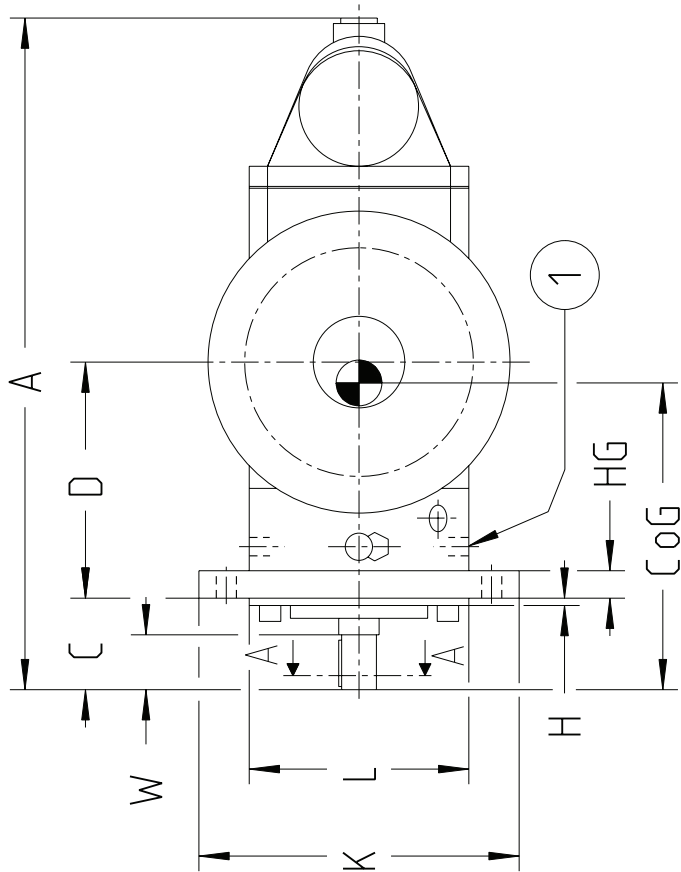
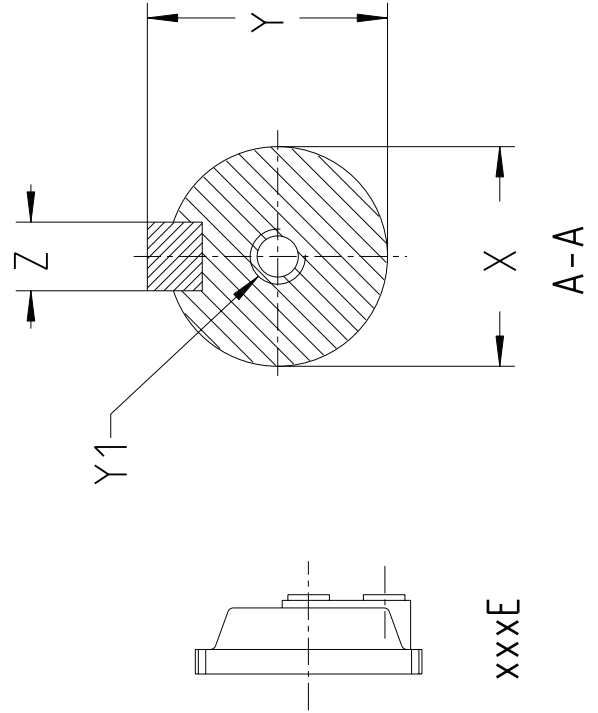
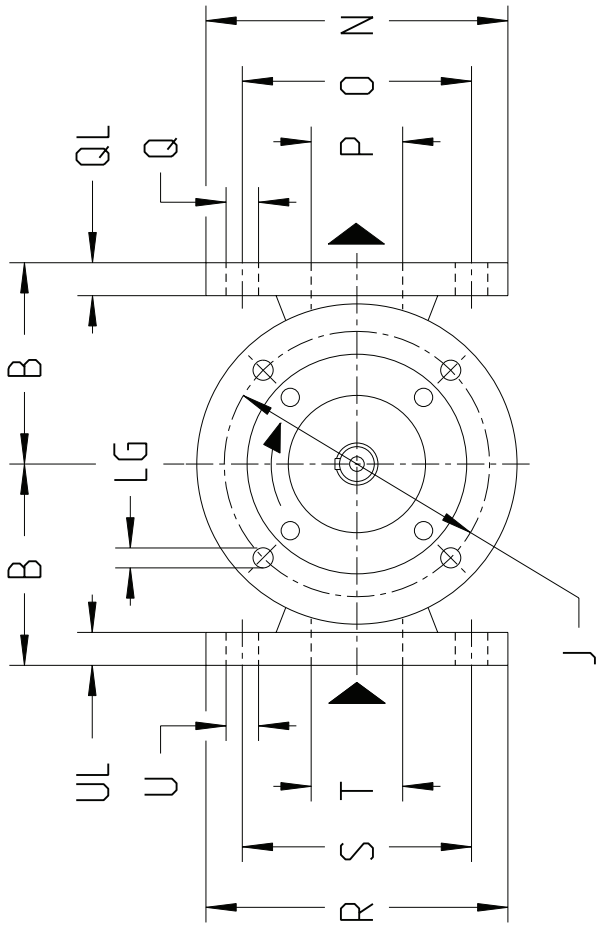
Drawing remarks:

- (1) Hexagon bolts valid for sizes 060-070
- (2) Rear cover. Execution code xxxE
- (3) Removed from August 2011

Notes:

- Components with Pos No within parenthesis are parts of subassembly

8. Pump Dimensions



8. Pump Dimensions

Pump size	Main dimensions						Flange dimensions						Outlet						Inlet						Shaft						Weight						
	A	A	B	C	D	F	FF	H	HG	J	K	L ¹⁾	LG	N	O	P	Q	QL	R	S	T	U	UL	W	X ²⁾	Y	Y1x depth	Z	Z1	Z2	CoG	CoG	CoG	kg	kg	kg	
045	367	319	110	50	129	16	113			145	175	120	11	165	125	50	4x Ø18	165	125	50	4x Ø18	30	19	21.5	6		22			185	175	25	22				
052	396	350	122.5	60	140		127	15		165	200	130	14	185	145	65	Ø18	185	145	65	Ø18	35	24	27	8	M8x16	28			200	190	33	28				
060	460	397	140		178.5	18	153	4		200	250	180	18	200	160	80	8x Ø18	200	160	80	8x Ø18	45	28	31	3		36			285	275	47	36				
070	490	427	150	70	196	13	173	20		215				220	180	100	Ø18	220	180	100	Ø18	22								300	290	61	300				
Exe- cution code	xxxP	xxxE																												xxxP	xxxE	xxxP	xxxE	xxxP	xxxE		

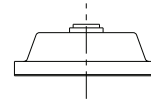
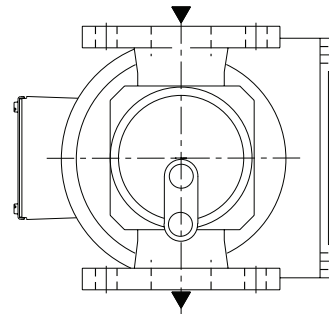
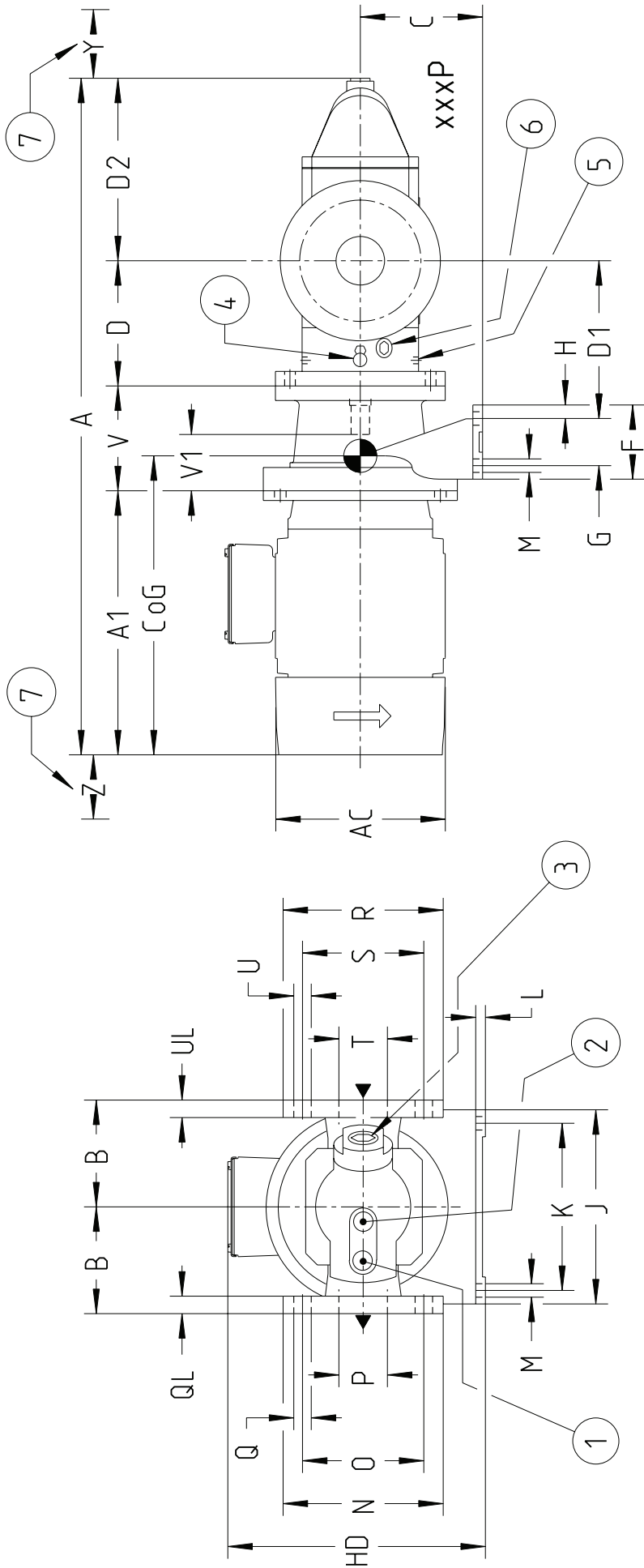
Drawing remarks:
 (1) Drain. ISO G1/4
 (2) Deaeration
 (3) Grease nipple

(4) Relief valve. Turn clockwise to increase opening pressure
 (5) Inlet gauge. ISO G3/8
 (6) Outlet gauge. ISO G3/8

Notes:
 - Dimensions in mm
 - Counter flanges according to DIN2633/ND16
 - Weight is an approximate value

¹⁾ Tolerances ISO h7
²⁾ Tolerances ISO j6

9. Pump Unit dimensions



xxxE

9. Pump Unit dimensions

Pump size	IEC No	Frame size	Main dimensions										Foot dimensions										Outlet							Inlet				Dism.			Weight	
			A	A1	AC	B	C	D	D1	D2	D2	V	V1	F	G	H	HD	J	K	L	M	N	O	P	Q	QL	R	S	T	U	UL	Y	Z	COG	COG	kg	kg	
045	80	F165	679	631	238	160	112		173				124	74	90	15	244	210	180	12	11											75	75	395	372	36	34	
	90		713	665	272	178										252																	380	369	43	39		
	100	F215	760	712	308	199	110	129	165	188	140		135	85	110	29	286	250	220	15	14	165	125	50	4x Ø18	20	165	125	50	4x Ø18	20	75	85	385	363	52	49	
052	112		773	725	321	215	160									299																	360	354	58	54		
	132	F265	843	795	371	255						155	105	116	80	16	348	290	260	18											80	105	360	339	80	77		
	80	F165	698	652	238	160	112		184				124	64	90	15	244	210	180	12	11												410	390	50	46		
060	90		732	686	272	178									60	252																	405	390	55	52		
	100	F215	779	733	308	199	122.5	140	196	150		135	75	110	29	286	250	220	15	14	185	145	65	4x Ø18	20	185	145	65	4x Ø18	20	85	80	410	394	60	57		
	112		792	746	321	215	180									299																	400	386	65	62		
070	132	F265	875	829	371	255	160	180	188	189		168	108	116	80	16	348	290	260	18													390	375	88	85		
	160	F300	1035	989	495	314	180					204	144	150	110	20	420	340	300	22	18	200	160	80	8x Ø18	20	200	160	80	8x Ø18	20	90	110	435	405	135	132	
	100	F215	846	783	308	199	132		227.5			148	78	110	60	29	286	250	220	15	14												490	474	80	75		
080	112		859	796	321	215										299																	485	466	85	80		
	132	F265	957	894	371	255	140	178.5	211.5	148.5		196	126	116	80	16	348	290	260	18													460	460	105	102		
	160	F300	1089	1026	495	314	180					204	134	150	110	20	420	340	300	22	18	200	160	80	8x Ø18	20	200	160	80	8x Ø18	20	100	140	500	466	150	145	
090	180		1175	1112	557	358						228	158		440																	500	486	185	181			
	100	F215	876	813	308	199	132		245			148	78	110	60	29	286	250	220	15	14												530	514	95	89		
	112		889	826	321	215										299																520	506	100	94			
100	132	F265	987	924	371	255	150	196	224	161		196	126	116	80	16	348	290	260	18													530	505	120	116		
	160	F300	1119	1056	495	314	180					204	134	150	110	20	420	340	300	22	18	220	180	100	8x Ø18	22	220	180	100	8x Ø18	22	100	140	540	510	165	159	
	180		1205	1142	557	358						228	158		440																	545	526	200	195			
Exe- cution code			xxxP	xxxE				xxxP	xxxE																							xxxP	xxxE	xxxP	xxxE			

Notes:
 - Dimensions in mm
 - Dimensions A, A1 and AC are valid for Brook Crompton motors type WU-DA
 - Weight is an approximate value
 - Foot VDMA 24 561 PTFE

Drawing remarks:
 (1) Outlet gauge, ISO G3/8
 (2) Inlet gauge, ISO G3/8
 (3) Control for relief valve
 (4) Grease nipple
 (5) Drain, ISO G1/4
 (6) Deaeration
 (7) Space for dismantling

10. Accessories

A bare shaft pump (Fig. 1) can be ordered with the accessories in fig. 2-7.



Fig. 1 Bare shaft pump



Fig. 2 Set of counter flanges



Fig. 3 Connecting frame

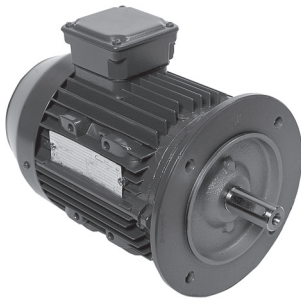


Fig. 4 Electric motor



Fig. 5 Shaft coupling



Fig 6. Angle bracket



Fig 7. Gauge panel

11. Maintenance and Service

Spare parts for these pumps are easily available from stock. For detailed information and know-how about service, see the Maintenance & Service Instruction for ACG7 pumps or contact IMO AB.

Adress:

IMO AB
PO Box 42090, 126 14 Stockholm
Sweden